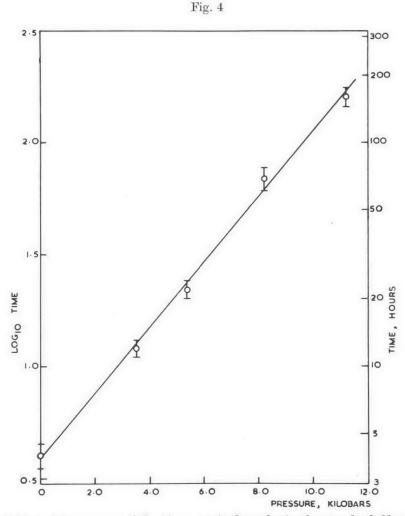
Effect of Pressure on Precipitation in an Al-4.3% Cu Alloy



Variation with pressure of the time required to obtain the standard  $\theta''$  result.

where  $\bar{x}^2 =$  mean square distance travelled by an atom in time t. Hence, if  $\bar{x}^2$  is a constant, as is assumed in the present experiments :

$$D = \frac{\alpha}{t},$$

where  $\alpha$  is a constant. Thus

3

$$\ln t = \frac{P\Delta V}{RT} + \frac{\Delta U}{RT} + \ln \frac{\alpha}{D_0}.$$

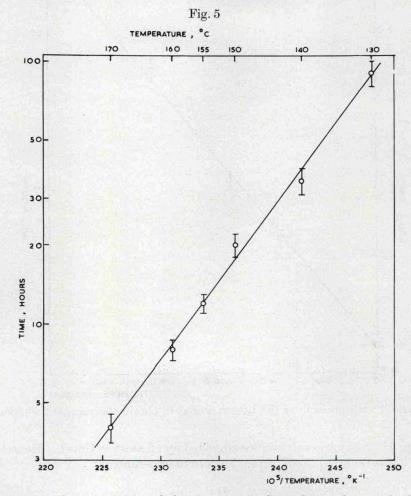
Thus at constant T and if  $D_0$  and  $\Delta V$  are independent of pressure, then the slope of  $\ln t$  versus P will have a gradient of  $\Delta V/RT$ . From fig. 4 an activation volume  $\Delta V$  for the diffusion process in the formation of  $\theta''$  precipitates

187

of  $12.4 \pm 0.4$  cm<sup>3</sup> mole<sup>-1</sup> is obtained. This can be compared with

## $10.02 \,\mathrm{cm^{3} \, mole^{-1}},$

which is the molar volume of aluminium. In work on the effect of pressure on self-diffusion,  $D_0$  is not independent of pressure but the correction to the activation volume due to this factor is less than 10%. For instance, Beyeler and Adda (1968) found that the uncorrected activation volume for vacancies



Variation with temperature of the time required to obtain the standard  $\theta''$  result.

in aluminium was  $12.5 \text{ cm}^3 \text{ mole}^{-1}$ , and when the correction for the variation of  $D_0$  with pressure was made, the activation volume became  $12.9 \text{ cm}^3 \text{ mole}^{-1}$ , a correction of less than 4%.

To obtain the apparent activation energy for the formation of the  $\theta''$  precipitates, specimens were homogenized at 540°c, quenched to 0°c, aged at room temperature for 24 hr and then further aged at temperatures in

188